HIGH PERFORMANCE CARD LOCK & EJECTOR CLIP PINS

(R)

SPIROL[®] Series 880 Coiled Spring Pins

The flexibility of the **Series 880 Coiled Spring Pin** makes it the ideal hinge pin for PC board card lock and ejector mechanisms. The Coiled Pin simplifies the design and manufacturing processes. The quality of the hinge is unsurpassed by any other fastening method due to the low insertion force and compression of the pin during and after installation. The pin's uniform radial spring force results in a controlled hinge movement that remains consistent throughout the life of the assembly.

The Coiled Pin offers a wide range of benefits over other types of components used as hinge pins.

Features/Benefits:

Flexible

......

-

- Unlike any other pin, the Coiled Pin absorbs forces to preserve joint integrity and prevent cracked hinges throughout the life of the assembly.
- The Coiled Pin conforms to the widest hole tolerance of any press-fit pin in the industry, and does not damage the plastic to retain itself.

Self Retaining

• No secondary operations are required for retention. Simply insert the pin into the hole.

Corrosion Resistant

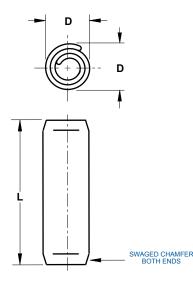
• The Coiled Pins are manufactured from 302/304 stainless steel so they will not rust in the assembly.

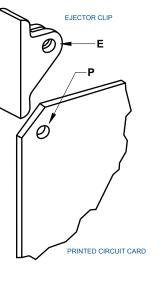
Can also be used as a retaining pin.

Conducive for Manual or Automatic Installation

• Regardless of how the pin is installed, the pin installs easily with low insertion forces. Orientation is not required.







DIMENSIONAL DATA — INCH

Nominal Diameter	D Pin Diameter		E Recommended Hole Size	P Recommended Hole Size	L Standard Lengths Tolerances <u>+</u> .010				
	Min.	Max.	in Ejector Clip	in PC Card	.250	.312	.500	.750	1.000
.062	.067	.073	.062/.065	.066 minimum					
.094	.099	.106	.094/.097	.098 minimum					
.125	.131	.139	.125/.129	.131 minimum					
.156	.163	.172	.156/.160	.162 minimum					

DIMENSIONAL DATA — METRIC

Nominal Diameter	D Pin Diameter		E Recommended Hole Size	P Recommended Hole Size	L Standard Lengths Tolerances ± 0.25					
	Min.	Max.	in Ejector Clip	in PC Card	6	8	12	20	24	
1.5	1.62	1.75	1.5/1.6	1.63 minimum						
2.5	2.65	2.82	2.5/2.6	2.63 minimum						
3	3.15	3.35	3/3.1	3.15 minimum						
4	4.2	4.45	4/4.12	4.17 minimum						

To Order: CLDP, Nominal Diameter x Length, Series Number Example: CLDP .062 x .500 SER 880

SPIROL Application Engineers will review your application needs and work with you to recommend the optimum solution. One way to start the process is to select Pinning Applications in our Optimal Application Engineering portal at SPIROL.com.

Technical Centers

Americas **SPIROL International Corporation**

30 Rock Avenue Danielson, Connecticut 06239 U.S.A. Tel. +1 860 774 8571 Fax. +1 860 774 2048

SPIROL Shim Division

321 Remington Road Stow, Ohio 44224 U.S.A. Tel. +1 330 920 3655 Fax. +1 330 920 3659

SPIROL West

1950 Compton Avenue, Suite 112 Corona, California 92881 U.S.A. Tel. +1 951 273 5900 Fax. +1 951 273 5907

SPIROL Canada

3103 St. Etienne Boulevard Windsor, Ontario N8W 5B1 Canada Tel. +1 519 974 3334 Fax. +1 519 974 6550

SPIROL Mexico

Carretera a Laredo KM 16.5 Interior E Col. Moisés Saenz Apodaca, N.L. 66613 Mexico Tel. +52 81 8385 4390 Fax. +52 81 8385 4391

SPIROL Brazil

Rua Mafalda Barnabé Soliane, 134 Comercial Vitória Martini, Distrito Industrial CEP 13347-610, Indaiatuba, SP, Brazil Tel. +55 19 3936 2701 Fax. +55 19 3936 7121

Europe

SPIROL France Cité de l'Automobile ZAC Croix Blandin 18 Rue Léna Bernstein 51100 Reims, France Tel. +33 3 26 36 31 42 Fax. +33 3 26 09 19 76

SPIROL United Kingdom 17 Princewood Road

Corby, Northants NN17 4ET United Kingdom Tel. +44 1536 444800 Fax. +44 1536 203415

SPIROL Germany

Ottostr. 4 80333 Munich, Germany Tel. +49 89 4 111 905 71 Fax. +49 89 4 111 905 72

SPIROL Spain 08940 Cornellà de Llobregat Barcelona, Spain Tel. +34 93 193 05 32 Fax. +34 93 193 25 43

SPIROL Czech Republic Sokola Tůmy 743/16 Ostrava-Mariánské Hory 70900 **Czech Republic** Tel/Fax. +420 417 537 979

SPIROL Poland ul. M. Skłodowskiej-Curie 7E / 2 56-400, Oleśnica, Poland Tel. +48 71 399 44 55

SPIROL Asia Headquarters Asia

1st Floor, Building 22, Plot D9, District D Pacific No. 122 HeDan Road Wai Gao Qiao Free Trade Zone Shanghai, China 200131 Tel. +86 21 5046 1451 Fax. +86 21 5046 1540

SPIROL Korea

160-5 Seokchon-Dong Songpa-gu, Seoul, 138-844, Korea Tel. +86 (0) 21 5046-1451 Fax. +86 (0) 21 5046-1540

e-mail: info@spirol.com